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flow control codes non modal codes units g code quick g95

g01 f0 02 the above cnc program code would cause the axis to advance 0 02mm for every revolution of the spindle 2022 7 30 g94 and g95 are two g codes that are often ignored on a cnc lathe g94 is feed in mm per minute as normally used on a cnc milling machine g95 is feed in mm per revolution as normally used on a cnc lathe

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version 9 0 shop talk lathe cam is the simplest conversational program on the market today lathe cam is easy to use because it works just like a cnc programmer thinks the programmer enters simple english text commands using the same logic your cnc machine uses lathe cam is a simple conversational 2 axis part

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bspt thread angle

feb 15 2022 the standard for bspt is iso 7 2 2000 and en 10226 3 the gages were changed in iso 7 2 2000 and is now different than bs 21 the product threads remain the same westport provides a complete line of bspt british standard pipe taper thread gages from 1 16 to 6 0 free technical support is available from our core of engineers to assist you

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